



NEW ITEMS

Bulletin

"Since 1916"



HNI-447 - 02/22/2019

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1-800-354-9816 ext.1

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Items Available for Immediate Shipment

Photos Actual Size

Cobalt Steel Spot Weld Drills



22604

- High Performance drill that will effectively cut auto body panel spot welds
- High red hardness of cobalt steel permits speeds 30% greater than high speed steel
- Drill point is self-centering eliminating pre-marking/drilling

Auveco Part No.	Size	Flute Length	Overall Length	Unit Pkg.
NEW 22604	6.5mm (1/4")	27mm (1-1/16")	58mm (2-1/4")	3
20479	8mm (5/16")	27mm (1-1/16")	58mm (2-1/4")	3
20480	10mm (3/8")	27mm (1-1/16")	58mm (2-1/4")	3

Carbide Spot Weld Drill Bits for Boron Steel



22605



22606

- Made of tungsten carbide, 3 flutes and special multi-layer coating
- Designed to cut spot welds from ultra high strength/boron steel
- Three cutting edges help spread cutting forces over a greater area preventing premature breakage
- ALTiN coating eliminates need for lubrication
- Recommended RPM: 900 – 1,000 Max.

Auveco Part No.	Diameter	Approx. Spotweld Size	Overall length	Flat Length Inches	Style	Unit Pkg.
22605	8.0mm	5/16"	1.75"	0.750"	Flat on Shank	1
22606	8.0mm	5/16"	2.00"	None	Round Shank	1

Double-End Drill Bits



- High-Speed Steel with Black finish
- Heavy duty sturdy construction with 135° self-centering point for ease of penetration
- Used for drilling truck and auto bodies or any thin sheet metal and aluminum

AUVECO PART NO.	DIAMETER	FLUTE LENGTH	OVERALL LENGTH	UNIT PKG.
12676	1/8" (.1250)	1/2"	2"	5
NEW 22607	3/16" (.1875)	1/2"	2-1/4"	5
NEW 22608	1/4" (.2500)	1/2"	2-1/2"	5



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Metric Jobber Length Drill Bits



- 135° split point provides fast penetration and accurate starting without center punch
- Withstands substantially higher drilling temperatures while maintaining sharpness
- Recommended use for work hardening grades of stainless steel and other hard metals
- Straight Shank
- Manufactured to NAS 907B aerospace specification

Auveco Part No.	Diameter MM	Flute Length MM / Inches		Overall Length MM / Inches		Unit Pkg.
22610	1.0	17	11/16"	41	1-5/8"	2
22611	1.5	22	7/8"	48	1-7/8"	2
22612	2.0	25	1"	51	2"	2
22613	2.5	35	1-3/8"	60	2-23/64"	2
22614	3.0	41	1-5/8"	70	2-3/4"	2
22615	3.5	45	1-3/4"	73	2-7/8"	2
22616	4.0	54	2-1/8"	83	3-1/4"	2
22617	4.2	54	2-1/8"	83	3-1/4"	2
22618	4.5	56	2-13/64"	86	3-3/8"	2
22619	5.0	62	2-7/16"	92	3-5/8"	2
22620	5.5	64	2-1/2"	95	3-3/4"	2
22621	6.0	70	2-3/4"	102	4"	2
22622	6.5	73	2-7/8"	105	4-1/8"	2
22623	6.7	73	2-7/8"	105	4-1/8"	2
22624	7.0	73	2-7/8"	105	4-1/8"	2
22625	7.5	78	3"	111	4-3/8"	1
22626	8.0	81	3-3/16"	114	4-1/2"	1
22627	8.5	87	3-27/64"	121	4-3/4"	1
22628	9.0	89	3-1/2"	124	4-7/8"	1
22629	9.5	92	3-5/8"	127	5"	1
22630	10.0	95	3-3/4"	130	5-1/8"	1
22631	10.5	98	3-7/8"	133	5-15/64"	1
22632	11.0	103	4-1/16"	140	5-1/2"	1
22633	11.5	106	4-7/32"	143	5-5/8"	1
22634	12.0	111	4-3/8"	149	5-7/8"	1
22635	12.5	114	4-1/2"	152	6"	1
22636	13.0	114	4-1/2"	152	6"	1



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Metric Jobber Length Drill Bit 25 Piece Set



Auveco Part No.	Size Ranges	No. of Pieces	Unit Pkg.
22637	1.0mm - 13.0mm by .5mm	25	1

Jobber Length Drill Bit 29 Piece Index



- Durable plastic thermos style container allows easy access to each bit
- 135° split point for fast penetration and accurate starting without center punch
- Precision ground point, flutes, body, clearance and drill diameter for ultimate accuracy and performance
- Straight Shank

Auveco Part No.	Size Ranges	No. of Pieces	Unit Pkg.
22609	1/16" to 1/2" by 64ths	29	1



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Step Drills



22638



22639



22640

- Multiple diameters with one drill bit
- Gold Oxide with 3 flats on the shank
- Special Axial and Radial flute design increases penetration
- Dual flute drills clean and accurate holes in thin materials quickly and easily

Auveco Part No.	Industry No.	No. of Hole Sizes	No. Range	Shank Size	Step Increments	Step Thickness	Unit Pkg.
22638	1	13	1/8" - 1/2"	1/4"	1/32"	1/8"	1
22639	2	8	1/4" - 1"	3/8"	1/16"	5/32"	1
22640	3	9	1/4" - 3/4"	3/8"	1/16"	5/32"	1