

Length in millimeters
Tap series
I.S.O. preference rating

Diameter (in millimeters)
Pitch (in millimeters)
Clearance Drill size
Tap Drill Size
Basic Diameter (in inches)

## Includes:

Instructions on how to use in identifying screws as well as how to use the Screw Checker for cutting and straightening screws and cleaning screw threads. There is also a Decimal Equivalent Chart for drill sizes.


21152
U.S.S., S.A.E. \& Metric Bolt and Nut Guage Excellent for sizing bolts, screws, nuts (USS, SAE, and Metric) and twist drills. You size the bolt diameter by pushing the bolt through the sizing holes. Also gauges hex nuts and washers (USS \& SAE) while metric hex nuts and washers can be measured by holding them under the metric holes.
The back of the gauge includes a feature for measuring U.S. and Metric thread pitch. Special notches on the front of the tool allow you to measure flat head metal and wood screws.
Made of sturdy, light weight green plastic that resists water, alcohol, oil and grease.

UNIT PACKAGE: 1


14770
Metric Bolt \& Nut Gauge
Determine the diameter of the bolts by pushing them thru the holes. Measure the hex head of bolts \& screws or the "across the flat" dimension of hex nuts in the recesses around the holes (listed as wrench size). Right-hand side of tool measures thread pitch (1.00, $1.50,1.75$ \& 2.00)

UNIT PACKAGE: 1

Thread Pitches
Approximate Threads Per Inch For Metric Screws, Bolts and Nuts

| Diameter in mm | 3 | 4 | 5 | 6 | 7 | 8 | 10 | 12 | 14 | 16 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Diameter in Inch | .118 | .157 | .197 | .236 | .276 | .315 | .394 | .472 | .551 | .630 |
| Standard Pitch mm | .5 | .7 | .8 | 1.0 | 1.0 | 1.25 | 1.5 | 1.75 | 2.0 | 2.0 |
| Approx. Threads/Inch | 51 | 36 | 32 | 25 | 25 | 20 | 17 | 14 | 12 | 12 |
| Fine Pitch mm |  |  |  |  |  | 1.0 | 1.25 | 1.5 | 1.5 | 1.5 |
| Approx Threads. Inch |  |  |  |  |  | 25 | 20 | 17 | 17 | 17 |
| Extra Fine Pitch mm |  |  |  |  |  |  | 1.0 | 1.25 | 1.25 | 1.25 |
| Approx. Threads/Inch |  |  |  |  |  |  | 25 | 20 | 20 | 20 |

